

WHAT IS CLAIMED IS:

1. A belt for use on a corrugator machine in the manufacture of corrugated packaging board, said belt comprising an endless spiral-link base, said
5 base defining a top surface and a bottom surface and including a plurality of metal spirals, each spiral defining an internal space, wherein the spirals are interconnected by a series of parallel pintles extending through the internal spaces of
10 adjacent spirals.
2. The belt of claim 1, wherein the belt is used as a singlefacer belt.
- 15 3. The belt of claim 1, wherein the metal spiral-link base comprises stainless steel.
4. The belt of claim 2, wherein the singlefacer belt has better wear resistance, greater strength,
20 and better heat conduction than non-metal belts, as well as stronger seams than woven metal fabrics having brazed seams.
5. The belt of claim 1, wherein the belt is a
25 doublebacker belt.
6. The belt of claim 5, wherein the doublebacker belt has better wear resistance, greater strength, lower probability of seam marking, stronger seams,
30 and greater permeability than non-metal belts.

7. The belt of claim 1, further comprising filler means disposed within said spirals.

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